Learning Paths Outline

Learning Path 1: Foundations of Data Analysis

Descriptive Statistics and Graphical Analysis

- Types of Data
 - o Basic Concepts
 - o Types of Data
 - o Quiz: Types of Data
- Using Graphs to Analyze Data
 - o Basic Concepts
 - o Bar Charts and Pareto Charts
 - o Pie Charts
 - o Histograms
 - o Dotplots
 - o Individual Value Plots
 - o Boxplots
 - o Time Series Plots
 - o Quiz: Using Graphs to Analyze Data
 - o Minitab Tools: Bar Chart
 - o Minitab Tools: Pie Chart
 - o Minitab Tools: Histogram
 - o Minitab Tools: Dotplot
 - o Minitab Tools: Individual Value Plot
 - o Minitab Tools: Boxplot
 - o Minitab Tools: Time Series Plot
 - o Exercise: Graphical Analysis
- Using Statistics to Analyze Data
 - o Basic Concepts
 - o Mean and Median
 - o Range, Variance and Standard Deviation
 - o Quiz: Using Statistics to Analyze Data
 - o Minitab Tools: Display Descriptive Statistics
 - o Exercise: Descriptive Statistics

Statistical Inference

- Fundamentals of Statistical Inference
 - o Basic Concepts
 - o Random Samples
 - o Quiz: Fundamentals of Statistical Inference
 - o Minitab Tools: Random Sampling
- Sampling Distributions
 - o Basic Concepts
 - o Sampling Distribution of the Mean
 - o Quiz: Sampling Distributions
- Normal Distribution
 - o Basic Concepts
 - o Probabilities Associated with a Normal Distribution
 - $\circ\,$ Probabilities Associated with the Sample Mean
 - o Quiz: Normal Distribution
 - o Minitab Tools: Cumulative Probabilities with a Normal Distribution
 - o Exercise: Probabilities and Normal Distributions

Hypothesis Tests and Confidence Intervals

- Confidence Intervals for Population Parameters Primer
- Tests and Confidence Intervals

Learning Path 2: Statistical Quality Analysis

Control Charts

- Phase 1 and 2 Control Charts Primer
- Statistical Process Control
- o Basic Concepts
- o Patterns in Control Charts
- o Quiz: Statistical Process Control
- Control Charts for Variables Data in Subgroups
 - o Basic Concepts
 - o R Charts
 - o S Charts
 - o \overline{X} Charts
 - o Quiz: Control Charts for Variables Data in Subgroups
 - o Minitab Tools: \overline{X} -R Chart
 - o Exercise: \overline{X} -R Chart
- Control Charts for Individual Observations
 - o Basic Concepts
 - o Moving Range Charts
 - o Individuals Charts
 - o Quiz: Control Charts for Individual Observations
 - o Minitab Tools: I-MR Chart
 - o Exercise: I-MR Chart
- Control Charts for Attributes Data
 - o Basic Concepts
 - o NP and P Charts
 - o C and U Charts
 - o Quiz: Control Charts for Attributes Data
 - o Minitab Tools: P Chart
 - o Exercise: P Chart

Process Capability

- Process Capability for Normal Data
 - o Basic Concepts
 - o Assumptions
 - o Testing for Normality
 - o Quiz: Process Capability for Normal Data
 - o Minitab Tools: Normality Test
 - o Exercise: Assumptions for Process Capability
- Capability Indices
 - o Potential Capability: Cp and Cpk
 - o Process Performance: Pp and Ppk
 - o Sigma Level
 - o Quiz: Capability Indices
 - o Minitab Tools: Cp and Pp
 - o Minitab Tools: Sigma Level
 - o Exercise: Process Capability for Normal Data
- Process Capability for Nonnormal Data
 - o Transformations and Alternate Distributions
 - o Box-Cox Transformation
 - o Johnson Transformation
 - o Alternate Distributions
 - o Quiz: Process Capability for Nonnormal Data
- o Minitab Tools: Box-Cox Transformation

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- o Confidence Intervals
- o Hypothesis Testing
- o Using Hypothesis Tests to Make Decisions
- o Type 1 and Type II Errors and Power
- o Quiz: Tests and Confidence Intervals
- 1-Sample t-Test
 - o Basic Concepts
 - o Individual Value Plots
 - o 1-Sample t-Test Results
 - o Assumptions
 - o Quiz: 1-Sample t-Test
 - o Minitab Tools: 1-Sample t-Test
 - o Exercise: 1-Sample t-Test
- 2 Variances Test
 - o Basic Concepts
- o Boxplots
- o 2 Variances Test Results
- o Assumptions
- o Quiz: 2 Variances Test
- o Minitab Tools: 2 Variances Test
- o Exercise: 2 Variances Test
- 2-Sample t-Test
 - o Basic Concepts
 - o Individual Value Plots
 - o 2-Sample t-Test Results
 - o Assumptions
 - o Quiz: 2-Sample t-Test
 - o Minitab Tools: 2-Sample t-Test
 - o Exercise: 2-Sample t-Test
- Paired t-Test
 - o Basic Concepts
 - o Individual Value Plots
 - o Paired t-Test Results
 - o Assumptions
 - o Quiz: Paired t-Test
 - o Minitab Tools: Paired t-Test
 - o Exercise: Paired t-Test
- 1 Proportion Test
 - o Basic Concepts
 - o 1 Proportion Test Results
 - o Assumptions
 - o Quiz: 1 Proportion Test
 - o Minitab Tools: 1 Proportion Test
 - o Exercise: 1 Proportion Test
- 2 Proportions Test
 - o Basic Concepts
- o 2 Proportions Test Results
- o Assumptions
- o Quiz: 2 Proportions Test
- o Minitab Tools: 2 Proportions Test
- o Exercise: 2 Proportions Test
- Chi-Square Test
 - o Basic Concepts
 - o Chi-Square Test Results
 - o Assumptions
 - o Quiz: Chi-Square Test
 - o Minitab Tools: Chi-Square Test
 - o Exercise: Chi-Square Test

- o Minitab Tools: Johnson Transformation
- o Minitab Tools: Capability Analysis with Johnson Transformation
- o Minitab Tools: Alternate Distributions
- o Minitab Tools: Capability Analysis with Alternate Distributions
- o Exercise: Process Capability with Data Transformations
- o Exercise: Process Capability with Alternate Distributions

Measurement Systems Analysis

- Fundamentals of Measurement Systems Analysis
 - o Basic Concepts
 - o Accuracy
 - o Precision
 - o Comparing Accuracy to Precision
 - o Quiz: Fundamentals of Measurement Systems Analysis
- Repeatability and Reproducibility
 - Basic Concepts
 - o Gage R&R Studies
 - o Quiz: Repeatability and Reproducibility
- Graphical Analysis of a Gage R&R Study
 - o Basic Concepts
 - o Components of Variation
 - $\circ \overline{X}$ and R Charts
 - o Interaction Between Operator and Part
 - o Comparative Plots
 - o Gage Run Charts
 - o Quiz: Graphical Analysis of a Gage R&R Study
 - o Minitab Tools: Crossed Gage R&R Study
 - o Minitab Tools: Gage Run Chart
 - o Exercise: Graphical Analysis of a Gage R&R Study
- Variation
 - o Standard Deviation and Study Variation
 - o Tolerance
 - o Quiz: Variation
 - o Exercise: Numerical Analysis of a Gage R&R Study
- ANOVA with a Gage R&R Study
 - o Variance Components
 - o Analysis of Variance Tables
 - o Quiz: ANOVA with a Gage R&R Study
 - o Exercise: ANOVA Output for a Gage R&R Study
- Gage Linearity and Bias Study
 - o Basic Concepts
 - o Gage Linearity
 - o Gage Bias
 - o Quiz: Gage Linearity and Bias Study
 - o Minitab Tools: Gage Linearity and Bias Study
 - o Exercise: Gage Linearity and Bias Study
- Attribute Agreement Analysis
 - o Basic Concepts
- o Binary Data
- o Nominal Data
- Ordinal DataQuiz: Attribute Agreement Analysis
- o Minitab Tools: Attribute Agreement Analysis with Binary Data
- o Minitab Tools: Attribute Agreement Analysis with Nominal Data
- o Minitab Tools: Attribute Agreement Analysis with Ordinal Data
- o Exercise: Attribute Agreement Analysis

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Analysis of Variance (ANOVA)

- Fundamentals of ANOVA
 - o Basic Concepts
 - o Graphs and Summary Statistics
 - o Quiz: Fundamentals of ANOVA
- One-Way ANOVA
 - o Hypothesis Tests
 - o F-Statistics and P-Values
 - o Multiple Comparisons
 - o Assumptions and Residual Plots
 - o Quiz: One-Way ANOVA
 - o Minitab Tools: One-Way ANOVA
 - o Exercise: One-Way ANOVA
- Two-Way ANOVA
 - o Basic Concepts
 - o Graphs
 - o Hypothesis Tests
 - o F-Statistics and P-Values
 - o Assumptions and Residual Plots
 - o Quiz: Two-Way ANOVA
 - o Minitab Tools: Two-Way ANOVA
 - o Exercise: Two-Way ANOVA

Correlation and Regression

- Relationship Between Two Quantitative Variables
 - o Basic Concepts
 - o Scatterplot
 - o Correlation
 - o Quiz: Relationship Between Two Quantitative Variables
 - o Minitab Tools: Scatterplot
 - o Minitab Tools: Correlation
 - o Exercise: Scatterplots and Correlation
- Simple Regression
 - o Basic Concepts
 - o Regression
 - o Hypothesis Tests and R2
 - o Assumptions and Residual Plots
 - o Quiz: Simple Regression
 - o Minitab Tools: Simple Linear Regression
- o Exercise: Simple Regression
- Trend Analysis in Time Series Primer

Learning Path 3: Design of Experiments

Analysis of Variance (ANOVA)

- Fundamentals of ANOVA
 - o Basic Concepts
 - o Graphs and Summary Statistics
 - o Quiz: Fundamentals of ANOVA
- One-Way ANOVA
 - o Hypothesis Tests
 - o F-Statistics and P-Values
 - o Multiple Comparisons
 - o Assumptions and Residual Plots
 - o Quiz: One-Way ANOVA
 - o Minitab Tools: One-Way ANOVA
 - o Exercise: One-Way ANOVA
- Two-Way ANOVA

Learning Path 4: Predictive Analytics

Correlation and Regression

- Relationship Between Two Quantitative Variables
 - o Basic Concepts
 - o Scatterplot
 - o Correlation
 - o Quiz: Relationship Between Two Quantitative Variables
 - o Minitab Tools: Scatterplot
 - o Minitab Tools: Correlation
 - o Exercise: Scatterplots and Correlation
- Simple Regression
 - o Basic Concepts
 - o Regression
 - o Hypothesis Tests and R2
 - o Assumptions and Residual Plots
 - o Quiz: Simple Regression
 - o Minitab Tools: Simple Linear Regression
 - o Exercise: Simple Regression
- Trend Analysis in Time Series Primer

Multiple Regression

- Relationships Between Multiple Quantitative Variables
 - o Basic Concepts
 - o Matrix Plot and Correlation
 - o Quiz: Relationships Between Variables
 - o Minitab Tools: Matrix Plot
 - o Minitab Tools: Multiple Correlation
- Multiple Regression
 - o Basic Concepts
 - o Multiple Regression Models
 - o Assumptions and Residual Plots
 - o Prediction
 - o Quiz: Multiple Regression
 - o Minitab Tools: Fit Regression
 - o Exercise: Multiple Regression
- Polynomial and Interacting Terms
 - o Polynomial Terms
 - o Interaction Terms
 - o Quiz: Polynomial and Interaction Terms
 - o Minitab Tools: Fit Regression Model with Polynomial
 - o Minitab Tools: Fit Regression Model with Interaction
 - o Exercise: Polynomial and Interaction Terms
- Model Selection
 - o Stepwise Regression
 - o Best Subsets Regression
 - o Quiz: Model Selection
 - o Minitab Tools: Fit Regression Model with Stepwise
 - o Minitab Tools: Best Subsets Regression
 - o Exercise: Model Selection
- Binary Logistic Regression
 - o Basic Concepts
 - o Model Fitting and Diagnostics
 - o Model Visualization and Prediction
 - o Quiz: Binary Logistic Regression
 - o Minitab Tools: Fit Binary Logistic Regression Model
 - o Exercise: Binary Logistic Model

Predictive Analytics

Predictive Analytics

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- o Basic Concepts
- o Graphs
- o Hypothesis Tests
- o F-Statistics and P-Values
- o Assumptions and Residual Plots
- o Quiz: Two-Way ANOVA
- o Minitab Tools: Two-Way ANOVA
- o Exercise: Two-Way ANOVA

Design of Experiments

- T Tests for Effects in DOE Primer
- Factorial Designs
 - o Basic Concepts
 - o Creating Full Factorial Designs
 - o Analyzing Full Factorial Designs
 - o Quiz: Factorial Designs
 - o Minitab Tools: Create a Full Factorial Design
 - o Minitab Tools: Analyze a Full Factorial Design
 - o Exercise: Create a Full Factorial Design
 - o Exercise: Analyze a Full Factorial Design
- Blocking and Incorporating Center Points
 - o Blocking
 - o Center Points
 - o Analyzing Designs with Blocks and Center Points
 - o Quiz: Blocking and Incorporating Center Points
 - o Minitab Tools: Create a Factorial Design with Blocks and Center
 - Minitab Tools: Analyze a Factorial Design with Blocks and Center Points
 - Exercise: Create a Factorial Design with Blocks and Center Points
 - o Exercise: Analyze a Factorial Design with Blocks and Center Points
- Fractional Factorial Designs
 - o Basic Concepts
 - o Create Fractional Factorial Designs
 - o Analyze Fractional Factorial Designs
 - o Quiz: Fractional Factorial Designs
 - o Minitab Tools: Create a Fractional Factorial Design
 - o Minitab Tools: Analyze a Fractional Factorial Design
- · Response Optimization Using Desirability Primer
- Response Optimization
 - o Response Optimization
 - o Quiz: Response Optimization
 - o Minitab Tools: Response Optimization
 - o Exercise: Response Optimization

- o Basic Concepts
- o Machine Learning
- o Quiz: Overview of Predictive Analytics
- Model Validation
 - o Basic Concepts
 - o Validation Techniques
 - o Quiz: Validation Techniques
 - o Minitab Tools: Fit Regression Model with Validation
- Tree Based Methods
 - o Basic Concepts
 - o Using Decision Trees
 - o Quiz: Tree-Based Methods
- CART Classification Splitting Primer
- CART Classification Trees
 - o Fitting a CART Classification Trees
 - o Model Summary Statistics
 - o Using the CART Classification Tree Results
 - o Prediction with CART Classification Trees
 - o Quiz: CART Classification Trees
 - o Minitab Tools: CART Classification
 - o Exercise: CART Classification
- CART Regression Splitting Primer
- CART Regression Trees
 - o Fitting a CART Regression Tree
 - o Using the CART Regression Tree Results
 - o Prediction with CART Regression Trees
 - o Quiz: CART Regression Trees
 - o Minitab Tools: CART Regression and Prediction
 - o Exercise: CART Regression
- Random Forests Classification Primer
- Random Forests Classification
 - o Bootstrap Sampling
 - o Basic Concepts
 - o Out-of-Bag Validation
 - o Fitting a Random Forests Model
 - o Using Random Forests Model Results
 - o Prediction with a Random Forests Model
 - o Quiz: Random Forests Classification
- o Minitab Tools: Random Forests Classification
- o Exercise: Random Forests Classification
- TreeNet Regression Primer
- TreeNet Regression
 - o Basic Concepts
 - o Fitting a TreeNet Regression Model
 - o Using TreeNet Model Results
 - o Prediction with a TreeNet Regression Model
 - o Quiz: TreeNet Regression
 - o Minitab Tools: TreeNet Regression
 - o Exercise: TreeNet Regression